

MR. J.ENRIQUE PERAZA SANCHEZ, ARQUITECT, GENERAL SECRETARY OF AITIM (Technical Research Association of the Wood Industries) AND SECRETARY OF THE MANAGING COMMITTEE OF AITIM QUALITY MARK



CERTIFIES:

That, at present, SIEROLAM, S.A. has the

Quality Mark	19-01-1	Glued laminated timber profiles for use in carpentry
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for its production of glued laminated timber profiles with the following characteristics:

Wood species	Bonding quality	Nominal cross section (mm)	Date of issue
Chesnut	Exterior D-4	Minimum: 75 x 45 mm Maximum: 175 x 72 mm 145 x 105 mm	23 rd July 2003

STANDARDS		
Characteristics	Tests	Requirements
Dimensional tolerances (width, thickness and deformation)	EN 13307-1	EN 13307-1
Wood quality	EN 942	EN 13307-1 EN 942
Adhesive	EN 204 (given by the company)	
Laminated - shear - delamination	UNE-CEN / TS 13307-2 EX	
Moisture content	EN 13.183-1	specified by manufacturer AITIM Lamellas ± 4 %

SIEROLAM, S.A' s quality mark was approved in the meeting of the Managing Committee of the AITIM Quality Mark hold the 23rd July 2003 and updated the 12th June 2020.

Madrid, 1st January 2026

THIS CERTIFICATE HAS VALIDITY UNTIL THE 31st DECEMBER 2026

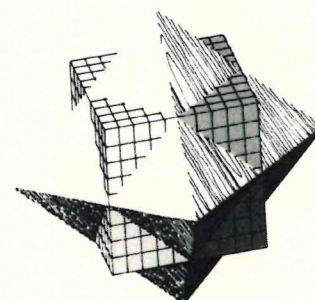
Asociación de Investigación Técnica de las Industrias de la Madera

C.I.F. G28194603

C/ Flora, 3-2º Dcha. 28013 MADRID

Telf. 91 542 58 64
91 547 85 01

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CERTIFIES:

That, at present, SIEROLAM, S.A. has the

Quality Mark	19-01-2	Glued laminated timber profiles for use in carpentry
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for its production of glued laminated timber profiles with the following characteristics:

Wood species	Bonding quality	Nominal cross section (mm)	Date of issue
Iroko	Exterior D-4	Minimum: 75 x 45 mm Maximum: 175 x 72 mm 145 x 105 mm	16 th July 2004

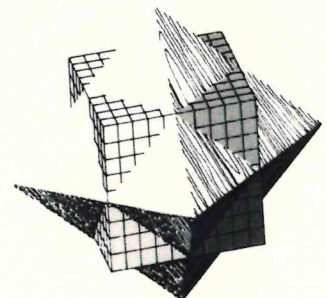
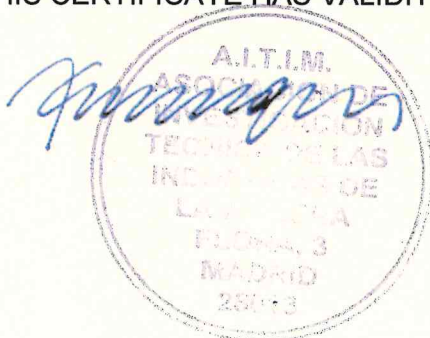
STANDARDS		
Characteristics	Tests	Requirements
Dimensional tolerances (width, thickness and deformation)	EN 13307-1	EN 13307-1
Wood quality	EN 942	EN 13307-1 EN 942
Adhesive	EN 204 (given by the company)	
Laminated - shear - delamination	UNE-CEN / TS 13307-2 EX	
Moisture content	EN 13.183-1	specified by manufacturer AITIM Lamellas ± 4 %

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Madrid, 1st January 2026

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CERTIFIES:

That, at present, SIEROLAM, S.A. has the

Quality Mark	19-01-3	Glued laminated timber profiles for use in carpentry
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for its production of glued laminated timber profiles with the following characteristics:

Wood species	Bonding quality	Nominal cross section (mm)	Date of issue
Oak	Exterior D-4	Minimum: 75 x 45 mm Maximum: 175 x 72 mm 145 x 105 mm	18 th February 2005

STANDARDS

Characteristics	Tests	Requirements
Dimensional tolerances (width, thickness and deformation)	EN 13307-1	EN 13307-1
Wood quality	EN 942	EN 13307-1 EN 942
Adhesive	EN 204 (given by the company)	
Laminated - shear - delamination	UNE-CEN / TS 13307-2 EX	
Moisture content	EN 13.183-1	specified by manufacturer AITIM Lamellas ± 4 %

SIEROLAM, S.A' s quality mark was approved in the meeting of the Managing Committee of the AITIM Quality Mark hold the 18th February 2005 and updated the 12th June 2020.

Madrid, 1st January 2026

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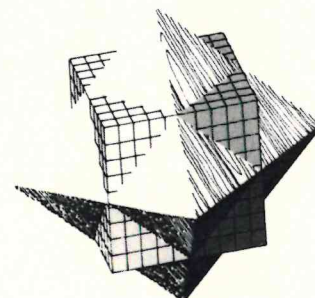
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That, at present, SIEROLAM, S.A. has the

Quality Mark	19-01-4	Glued laminated timber profiles for use in carpentry
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for its production of glued laminated timber profiles with the following characteristics:

Wood species	Bonding quality	Nominal cross section (mm)	Date of issue
Sapele	Exterior D-4	Minimum: 75 x 45 mm Maximum: 175 x 72 mm 145 x 105 mm	21 st February 2012

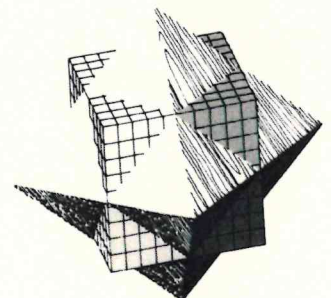
STANDARDS		
Characteristics	Tests	Requirements
Dimensional tolerances (width, thickness and deformation)	EN 13307-1	EN 13307-1
Wood quality	EN 942	EN 13307-1 EN 942
Adhesive	EN 204 (given by the company)	
Laminated - shear - delamination	UNE-CEN / TS 13307-2 EX	
Moisture content	EN 13.183-1	specified by manufacturer AITIM Lamellas ± 4 %

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SIEROLAM, S.A' s quality mark was approved in the meeting of the Managing Committee of the AITIM Quality Mark hold the 21st February 2012 and updated the 12th June 2020.

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CERTIFIES:

That, at present, SIEROLAM, S.A. has the

Quality Mark	19-01-5	Glued laminated timber profiles for use in carpentry
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for its production of glued laminated timber profiles with the following characteristics:

Wood species	Bonding quality	Nominal cross section (mm)	Date of issue
Pines	Exterior D-4	Minimum: 75 x 45 mm Maximum: 175 x 72 mm 145 x 105 mm	23 rd July 2003

STANDARDS

Characteristics	Tests	Requirements
Dimensional tolerances (width, thickness and deformation)	EN 13307-1	EN 13307-1
Wood quality	EN 942	EN 13307-1 EN 942
Adhesive	EN 204 (given by the company)	
Laminated - shear - delamination	UNE-CEN / TS 13307-2 EX	
Moisture content	EN 13.183-1	specified by manufacturer AITIM Lamellas \pm 4 %

SIEROLAM, S.A' s quality mark was approved in the meeting of the Managing Committee of the AITIM Quality Mark hold the 23rd July 2003 and updated the 12th June 2020.

Madrid, 1st January 2026

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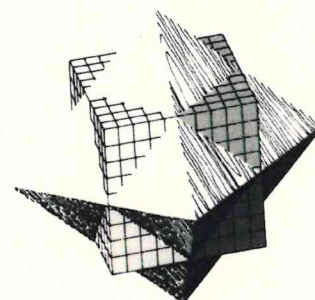
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That, at present, SIEROLAM, S.A. has the

Quality Mark	19-01-6	Glued laminated timber profiles for use in carpentry
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for its production of glued laminated timber profiles with the following characteristics:

Wood species	Bonding quality	Nominal cross section (mm)	Date of issue
European Larch	Exterior D-4	Minimum: 75 x 45 mm Maximum: 175 x 72 mm 145 x 105 mm	22 nd July 2014

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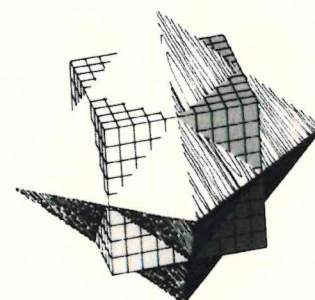
STANDARDS

Characteristics	Tests	Requirements
Dimensional tolerances (width, thickness and deformation)	EN 13307-1	EN 13307-1
Wood quality	EN 942	EN 13307-1 EN 942
Adhesive	EN 204 (given by the company)	
Laminated - shear - delamination	UNE-CEN / TS 13307-2 EX	
Moisture content	EN 13.183-1	specified by manufacturer AITIM Lamellas \pm 4 %

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CERTIFIES:

That, at present, SIEROLAM, S.A. has the

Quality Mark	19-01-7	Glued laminated timber profiles for use in carpentry
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for its production of glued laminated timber profiles with the following characteristics:

Wood species	Bonding quality	Nominal cross section (mm)	Date of issue
Movingui	Exterior D-4	Minimum: 75 x 45 mm Maximum: 175 x 72 mm 145 x 105 mm	23 rd February 2023

STANDARDS

Characteristics	Tests	Requirements
Dimensional tolerances (width, thickness and deformation)	EN 13307-1	EN 13307-1
Wood quality	EN 942	EN 13307-1 EN 942
Adhesive	EN 204 (given by the company)	
Laminated - shear - delamination	UNE-CEN / TS 13307-2 EX	
Moisture content	EN 13.183-1	specified by manufacturer AITIM Lamellas \pm 4 %

SIEROLAM, S.A' s quality mark was approved in the meeting of the Managing Committee of the AITIM Quality Mark hold the 23rd February 2023.

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